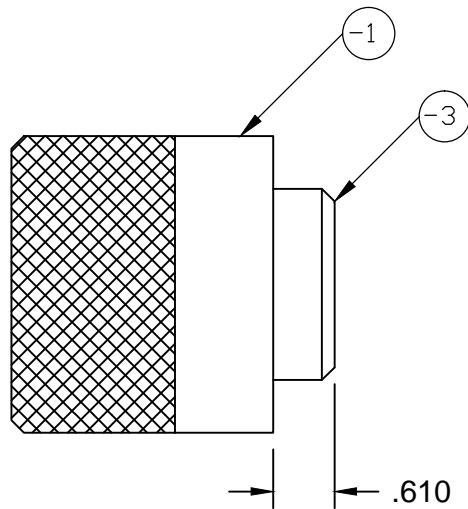


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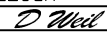
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM $\phi 1.8998-1.8993$ TO $\phi 1.899 +.000-.001$ , CH'D -3 FROM $\phi 1.9005-1.9000$ TO $\phi 1.900 +.001-.000$ PER SE.	1/13/11	RJC	RW
2	CH'D ASSY. VIEW DIM FROM .635, CH'D -1 GUIDE HOLE DIA. FROM $\phi 1.899 +.000-.001$ DEPTH 2.380, CH'D -3 O.D. FROM $\phi 1.900$ & OVERALL LENGTH FROM 3.015 PER S.E.	12/8/11	RJC	SE
3	CH'D -1 GUIDE HOLE DIA. FROM $\phi 1.865 +.000-.001$ DEPTH 2.380.	1/29/13	RJC	GE



BEARING INSTALLER

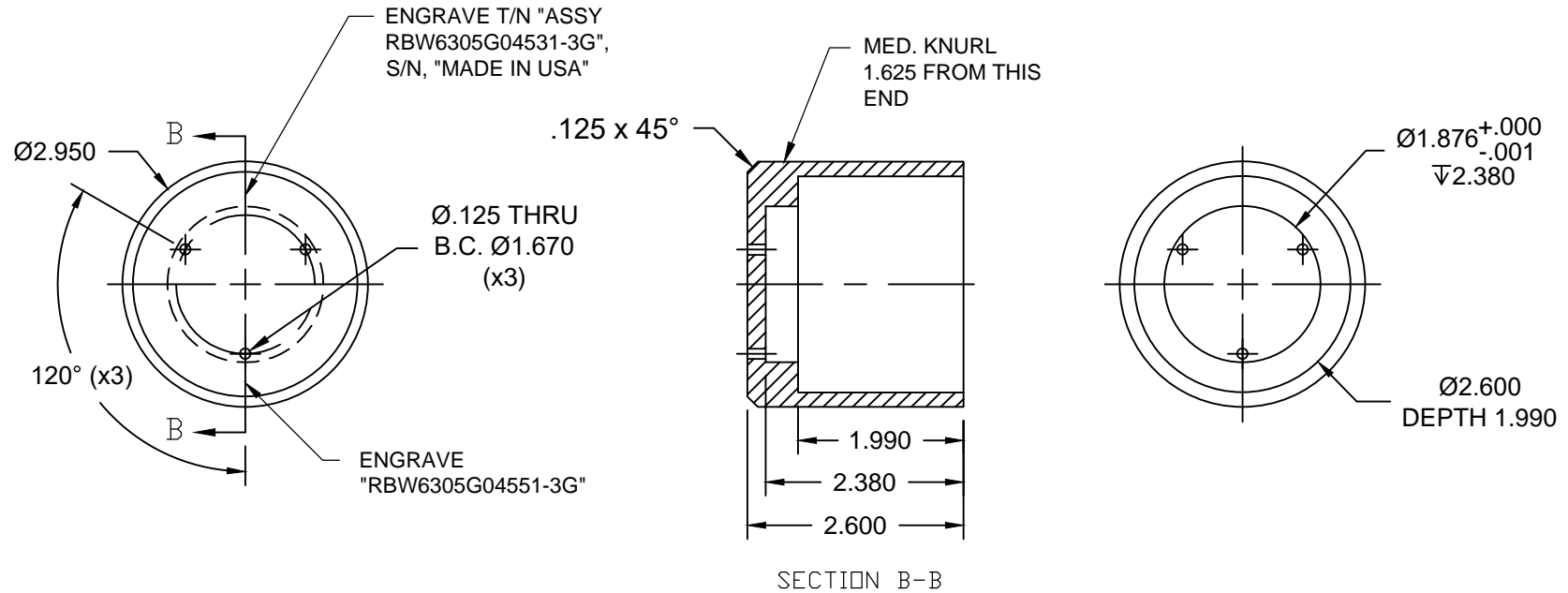
NOTE:  
TOOL PART OF KIT RBW6305G01331-3G

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	CASE	1018	$\phi 1 \times 2-3/4$	2
			-3	1	GUIDE	WHITE DELRIN	$\phi 2 \times 3-1/8$	3
	ASSY #							

 RED BARN MACHINE	
TITLE PUSHER, CLUTCH IN BRG INSTALLATION	
DWG NO. RBW6305G04531-3G	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$ .XX $\pm .01$ .X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	
DRAWN BY: CLOUGH	
APPROVED 	
HEAT TREAT FINISH SPEC	
USED ON MODEL AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-30-10
SHEET 1 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM Ø1.8998-1.8993 TO Ø1.899 +.000-.001, CH'D -3 FROM Ø1.9005-1.9000 TO Ø1.900 +.001-.000 PER SE.	1/13/11	RJC	RW
2	CH'D -1 GUIDE HOLE DIA. FROM Ø1.899 +.000-.001 DEPTH 2.380 PER S.E.	12/8/11	RJC	SE
3	CH'D -1 GUIDE HOLE DIA. FROM Ø1.865 +.000-.001 DEPTH 2.380.	1/29/13	RJC	GE

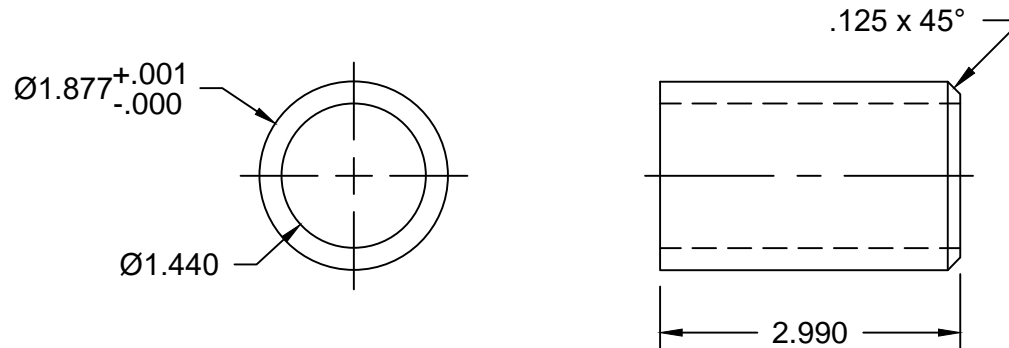


①  
CASE

RED BARN MACHINE	
TITLE PUSHER, CLUTCH IN BRG INSTALLATION	
DWG NO. RBW6305G04531-3G-1	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED D Weil
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH CAD PLATE YELLOW
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC QQ-P-416F, TYPE II CLASS II
SCALE NTS	DATE 3-30-10
SHEET 2 of 3	USED ON MODEL AW139

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM $\phi 1.898-1.893$ TO $\phi 1.899 +.000-.001$ , CH'D -3 FROM $\phi 1.9005-1.9000$ TO $\phi 1.900 +.001-.000$ PER SE.	1/13/11	RJC	RW
2	CH'D -3 O.D. FROM $\phi 1.900$ & OVERALL LENGTH FROM 3.015 PER S.E.	12/8/11	RJC	SE



(-3)

GUIDE

 RED BARN MACHINE			
TITLE PUSHER, CLUTCH IN BRG INSTALLATION			
DWG NO. RBW6305G04531-3G-3			REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$ .XX $\pm .01$ .X $\pm .1$		DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AW139	
SCALE	NTS	DATE	3-30-10
		SHEET	3 of 3